

PROfila

ProFila Filament Datasheet Material: PLA X

PREMIUM FILAMENT

Suggested printing specs.	Value	Unit	Standard
Extruder Temperature	195-235	°C	Internal
Bed Temperature	25-65	°C	Internal
Print speed	up to 200	mm/s	Internal
Fan	20-100	%	Internal
Minimum Nozzle Diameter	0,35	mm	Internal

Material Properties	Value	Unit	Standard
Density	1.24	g/cm ³	ASTM D792
Tensile Modulus	65.5	MPa	ASTM D882
Vicat Point	55-60	°C	ASTM3418
Melting Point	144°	°C	ASTM D3418

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User should satisfy himself that he has all current data relevant to his particular use.